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GRADBENIŠTVO  
SLOVENIJE

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## European Technical Assessment

**ETA-10/0425**  
**of 11.2.2015**

*English version prepared by ZAG*

### I GENERAL PART

Komercialno ime

*Trade name*

**FM-X5**

Imetnik tehnične ocene

*Holder of Technical Assessment*

**FRIULSIDER S.p.A.**

**via Trieste, 1**

**33048 San Giovanni al Natisone (UD)**

**Italy**

Družina proizvoda

*Product family*

**Plastično sidro za skupinsko nekonstrukcijsko uporabo v betonu in zidkih**

*Plastic anchor for multiple use in concrete and masonry for non- structural applications*

Proizvodni obrat

*Manufacturing plant*

**FRIULSIDER S.p.A.**

**via Trieste, 1**

**33048 San Giovanni al Natisone (UD)**

**Italy**

Ta Evropska tehnična ocena vsebuje

*This European Technical Assessment contains*

20 strani vključno s 17 prilogami, ki so sestavni del te ocene

*20 pages including 17 annexes, which form an integral part of the document*

Ta Evropska tehnična ocena je izdana na podlagi Uredbe (EU) št. 305/2011 na osnovi

*This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of*

Smernice za evropska tehnična soglasja ETAG 020, izdaja 2012, ki se uporablja kot EAD

*Guideline for European Technical Approval ETA 020, edition 2012, used as EAD*

Ta ocena zamenjuje

*This Assessment replaces*

ETA-10/0425 veljavno od 21.2.2012 do 13.12.2015

*ETA-10/0425 with validity from 21.2.2012 to 13.12.2015*

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## **II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of the product**

The FM-X5 is a plastic anchor consisting of a plastic sleeve made of polyamide and an accompanying specific screw of galvanized steel or of stainless steel.

The plastic sleeve is expanded by screwing in the specific screw which presses the sleeve against the wall of the drilled hole.

The installed anchor is shown in Annex A1.

### **2 Specification of the intended use**

The performances given in Chapter 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### **3 Performance of the product and references to the methods used for this assessment**

#### **3.1 Mechanical resistance and stability (BWR 1)**

Requirements with respect to the mechanical resistance and stability of non-load bearing parts of the works are not included in this basic work requirement but are under Essential requirement safety in use.

#### **3.2 Safety in case of fire (BWR 2)**

According to the Technical Report TR 020 "Evaluation of anchorages in concrete concerning resistance to fire" it can be assumed that for fastening of facade systems the load bearing behaviour of the Plastic anchor FM-X5  $\phi$  10 has a sufficient resistance to fire at least 90 minutes (R90) if the admissible load  $[F_{Rk}/(\gamma_M \times \gamma_F)]$  is  $\leq 0,8$  kN (no permanent centric tension load).

#### **3.3 Hygiene, health and environment (BWR 3)**

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transported European legislation and national laws, regulations and administrative provisions). In order to meet provisions of the regulation (EU) No 305/2011, these requirements need also to be complied with, when they apply.

#### **3.4 Safety in use (BWR 4)**

The basic work requirements for safety in use are listed in Annexes C1 and C12.

#### **3.5 Protection against noise (BWR 5)**

Not relevant.

#### **3.6 Energy economy and heat retention (BWR 6)**

Not relevant.

#### **3.7 Sustainable use of natural resources (BWR 7)**

No performance determined.

#### **3.8 General aspects relating to fitness for use**

Durability and serviceability are only ensured if specifications of intended use according to Annex B1 are kept.

#### 4 **Assessment and verification of constancy of performance (AVCP)**

According to the decision 97/463/EC of the European Commission<sup>1</sup> the system of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) given in the following table apply.

<b>Product</b>	<b>Intended use</b>	<b>Level of class</b>	<b>System</b>
Plastic anchors for use in concrete and masonry	For use in systems, such as façade systems, for fixing or supporting elements which contribute to the stability of the systems	-	2+

#### 5 **Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document**

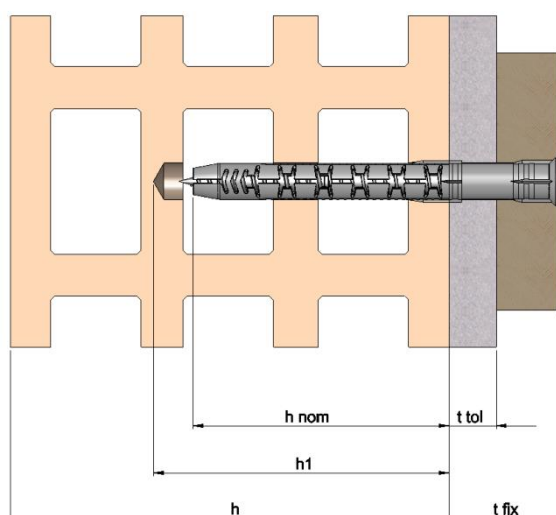
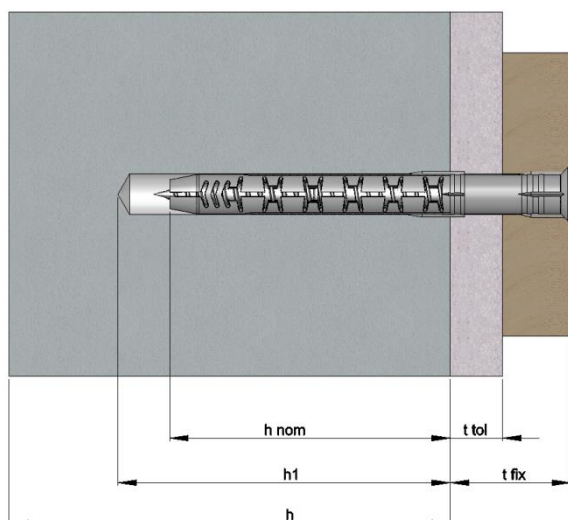
Technical details necessary for the implementation of the AVCP system are laid down in the Control plan deposited at the Slovenian National Building and Civil Engineering Institute (ZAG).

Issued in Ljubljana on 11.2.2015

Signed by:

Franc Capuder, M.Sc., Research Engineer

*Head of Service of TAB*



- $h_1$  = depth of drill hole to deepest point
- $h_{nom}$  = overall plastic anchor embedment depth in base material
- $h$  = thickness of member
- $t_{tol}$  = thickness of non-structural layer
- $t_{fix}$  = thickness of fixture

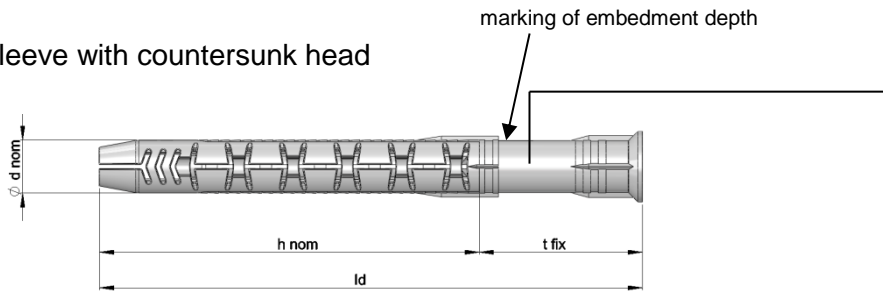
**FM-X5**

**Product description**  
Installed condition

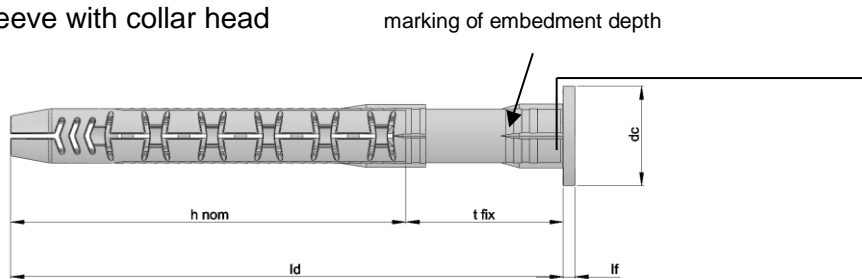
**Annex A1**

**Plastic sleeve**

Sleeve with countersunk head



Sleeve with collar head



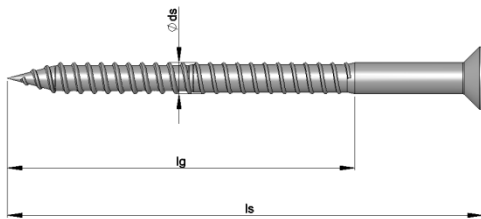
Marking:  
 Identifying mark of the producer  
 Anchor type  
 Diameter/length  
 Maximum thickness of the fixture

e.g.

X5  $\phi$  10  $\times$  100  $\leftarrow$  30  $\rightarrow$  .

**Special screw**

Screw with countersunk head (used for both versions of a sleeve)



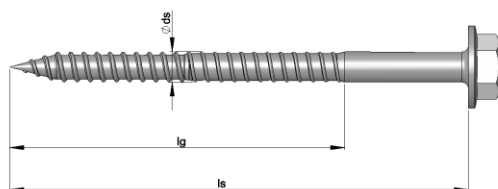
head of screw for galvanised steel and stainless steel A4



head of screw for stainless steel A4-70



Screw with hexagonal head (used for both versions of a sleeve)



head of screw for galvanised steel and stainless steel A4



head of screw for stainless steel A4-70



**FM-X5**

**Product description**

Anchor types

**Annex A2**

**Table A1: Anchor dimensions**

<b>Anchor type</b>			<b>FM-X5 8</b>	<b>FM-X5 10</b>
Overall plastic anchor embedment depth	$h_{nom} \geq$	[mm]	70	70
<b>Plastic sleeve</b>				
Plastic sleeve diameter	$d_{nom}$	[mm]	8	10
Length of plastic sleeve	$l_d$	[mm]	80-170	85-270
Diameter of collar head	$d_c$	[mm]	-	18
Thickness of collar head	$l_f$	[mm]	-	2,2
Thickness of fixture	$t_{fix}$	[mm]	1-100	1-200
<b>Special screw</b>				
Screw diameter	$d_s$	[mm]	6	7
Length of screw	$l_s$	[mm]	85-175	90-275
Minimum length of thread	$l_g$	[mm]	75	75

**Table A2: Materials**

<b>Part</b>	<b>Material</b>
Anchor sleeve	Polyamide PA 6 acc. To ISO 1874 - grey color
Special screw	<p>steel <math>\phi</math> 7;  galvanized 5<math>\mu</math>m acc. to EN ISO 4042 grey galvanic coating 10 <math>\mu</math>m  acc. to EN ISO 4042; <math>f_{uk} \geq 600</math> MPa, <math>f_{yk} \geq 480</math> MPa  stainless A4 – 1.4401 or 1.4404 or 1.4571 or 1.4578, <math>f_{uk} \geq 580</math> MPa,  <math>f_{yk} \geq 470</math> MPa  stainless A4-70 – 1.4401 or 1.4404 or 1.4571 or 1.4578, <math>f_{uk} \geq 700</math> MPa,  <math>f_{yk} \geq 450</math> MPa</p> <p>steel <math>\phi</math> 6;  galvanized 5<math>\mu</math>m acc. to EN ISO 4042 grey galvanic coating 10 <math>\mu</math>m  acc. to EN ISO 4042; <math>f_{uk} \geq 520</math> MPa, <math>f_{yk} \geq 420</math> MPa  stainless A4 – 1.4401 or 1.4404 or 1.4571 or 1.4578, <math>f_{uk} \geq 580</math> MPa, <math>f_{yk} \geq 470</math> MPa  stainless A4-70 – 1.4401 or 1.4404 or 1.4571 or 1.4578, <math>f_{uk} \geq 700</math> MPa,  <math>f_{yk} \geq 450</math> MPa</p>

**FM-X5****Product description**

Dimensions and materials

**Annex A3**

## Specifications of intended use

### Anchorage subject to:

- Static and quasi static load
- Multiple fixing for non-structural applications

### Base materials:

- Reinforced and non-reinforced normal weight concrete C12/15 to C50/60 (use category A) according EN 206-1: 2003;
- Solid masonry (use category B), according to Annex C1 and C3;
- Hollow or perforated masonry (use category C) according to Annex C1, C4-C10;
- Mortar strength class of the masonry has to be at least M 2,5 according to EN 998-2: 2003;
- Autoclaved Aerated Concrete (use category E) according to Annex C1 and C11;
- For other base materials of the use categories A, B, C and E the characteristic resistance of the anchor may be determined by job site tests according to ETAG 014 Edition March 2012, Annex B.

### Temperature range:

- a: -40°C to +40°C (max. long term temperature +24°C and max. long term temperature +40°C)
- b: -40°C to +80°C (max. long term temperature +50°C and max. long term temperature +80°C)

### Use conditions (Environmental conditions):

- The specific screw made of galvanized steel may only be used in structures subject to dry internal conditions.
- The specific screw made of stainless steel may be used in structures subject to dry internal conditions and also in structures subject to external atmospheric exposure (including industrial and marine environment), or exposure in permanently damp internal conditions, if no particular aggressive conditions exist. Such particular aggressive conditions are e. g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e. g. in desulphurization plants or road tunnels where de-icing materials are used).

### Design:

- The design of anchorages is carried out in compliance with ETAG 020, Guideline for European Technical Approval of "Plastic Anchors for Multiple Use in Concrete and Masonry for Non-structural Applications", Annex C under the responsibility of an engineer experienced in anchorages.
- Verifiable calculation notes and drawings shall be prepared taking account of the loads to be anchored, the nature and strength of the base materials and the dimensions of the anchorage members as well as of the relevant tolerances.

### Installation:

- Anchor installation carried out by appropriately qualified personnel under the supervision of the person responsible for technical matters on site.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the tools indicated in this European Technical Approval
- Drilling method according Annex C3 to C12 for use category A, B, C and E.
- Temperature during installation of the anchor  $\geq -20$  °C (plastic sleeve and base material)
- Checks before placing the anchor, to ensure that the characteristic values of the base material in which the anchor is to be placed, is identical with the values, which the characteristic loads apply for.
- Placing drill holes without damaging the reinforcement.
- Holes to be cleaned of drilling dust.
- In case of aborted hole: New drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar.
- The plastic sleeve is inserted through the fixture by slight hammer blows and the special screw is screwed in until the head of the screw touches the sleeve. The anchor is correct mounted, if there is no turn-through of the plastic sleeve in the drill hole and if slightly move on turning of the screw is impossible after the complete turn-in of the screw.

**FM-X5**

**Intended use**

Specification

**Annex B1**

**Table B1:** Installation parameters

Anchor type			FM-X5 8	FM-X5 10
Drill hole diameter	$d_0 =$	[mm]	8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	80
Overall plastic anchor embedment depth <sup>1)</sup>	$h_{nom}$	[mm]	70	70
Diameter of clearance hole in the fixture	$d_f$	[mm]	8,5	10,5

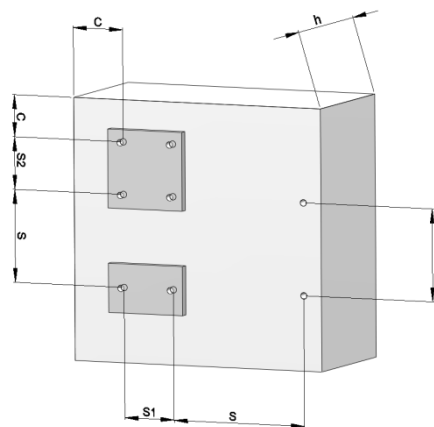
1) See Annex A1

**Table B2:** Minimum thickness of member, edge distance and anchor spacing in concrete

FM-X5			Concrete C12/15	Concrete $\geq 16/20$
Minimum thickness of member	$h_{min}$	[mm]	100	100
Minimum spacing and edge distance	$C_{min}$	[mm]	80	60
	$S_{min}$	[mm]	80	60
Characteristic edge distance	$C_{cr,N}$	[mm]	140	100

**Table B3:** Minimum thickness of member, edge distance and anchor spacing in masonry

FM-X5			Masonry	
Minimum thickness of member	$h_{min}$	[mm]	110	
<b>Single anchor</b>				
Minimum spacing	$S_{min}$	[mm]	250	
Minimum edge distance	$C_{min}$	[mm]	100	
<b>Anchor group</b>				
Spacing perpendicular to free edge	$S1_{min}$	[mm]	200	
Spacing parallel to free edge	$S2_{min}$	[mm]	400	
Minimum edge distance	$C_{min}$	[mm]	100	



FM-X5

**Intended use**

Installation parameters, minimum thickness, edge distance and spacing

**Annex B2**



**Table C1: Base material**

Base material	Dimensions L×B×H [mm]	Minimum compressive strength [MPa]	Bulk density class [kg/dm <sup>3</sup> ]	Annex
<b>Concrete</b>				
<b>Concrete ≥ C12/15</b>	EN 206-1			Annex C2
<b>Solid masonry</b>				
Solid brick acc. to EN 771-1	251×120×55	43,77	≥ 1,8	Annex C3
<b>Hollow or perforated masonry</b>				
Hollow clay brick – bimattone acc. to EN 771-1	250×120×120	27,30	≥ 1,0	Annex C4
Hollow clay brick – alveolater svizzero pesante acc. to EN 771-1	300×250×190	13,83	≥ 0,9	Annex C5
Hollow clay brick – alveolater incastro35 acc.to EN 771-1	350×240×245	10,93	≥ 0,8	Annex C6
Hollow clay brick – blocco leggero acc. to EN 771-1	250×120 500	7	≥ 0,5	Annex C7
Hollow clay brick – poroton acc.to EN 771-1	250×300×190	22	≥ 0,9	Annex C8
Hollow clay brick – BP category 1 – HD acc.to EN 771-1	224×106×54	30	≥ 1,3	Annex C9
Hollow brick light weight concrete BC 203 n°26 acc.to EN 771-3	490×200×190	4	≥ 0,95	Annex C10
Autoclaved Aerated Concrete – AAC gasbeton evolution 500	625×250×200	2,5	≥ 0,50	Annex C11

**Table C2: Characteristic bending resistance of the special screw in concrete, masonry and Autoclaved Aerated Concrete**

		Galvanized steel		Stainless steel A4		Stainless steel A4-70	
		FM-X5 8	FM-X5 10	FM-X5 8	FM-X5 10	FM-X5 8	FM-X5 10
Characteristic bending resistance	$M_{Rk,s}$ [Nm]	8,61	16,84	9,60	21,95	13,57	24,78
Partial safety factor	$\gamma_{Ms}$ <sup>1)</sup>	1,23	1,25	1,25	1,25	1,56	1,56

<sup>1)</sup> In absence of other national regulations

<b>FM-X5</b>	<b>Annex C1</b>
<b>Performance</b> Base material, characteristic bending resistance of the screw	

**Table C3: Characteristic resistance for use in concrete**

Anchor type			FM-X5 8			FM-X5 10		
			Galvan. steel	Stainless steel		Galvan. steel	Stainless steel	
	A4	A4-70		A4	A4-70			
<b>Steel failure (special screw)</b>								
Characteristic tension resistance	$N_{Rk,s}$	[kN]	11,0	12,3	16,5	18,1	21,2	25,0
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,48	1,48	1,88	1,50	1,48	1,88
Characteristic shear resistance	$V_{Rk,s}$	[kN]	5,52	6,16	8,25	9,05	10,60	12,5
Partial safety factor	$\gamma_{Ms}^{1)}$	[-]	1,23	1,23	1,56	1,25	1,25	1,56
<b>Pull-out failure (plastic sleeve)</b>								
<b>Concrete <math>\geq</math> C16/20</b>								
Characteristic resistance	$N_{Rk,p}$	[kN]		2,5			3,5	
				1,2			2,5	
Partial safety factor	$\gamma_{Mc}^{1)}$	[-]				1,8		
<b>Concrete C12/15</b>								
Characteristic resistance	$N_{Rk,p}$	[kN]		1,5			2,5	
				0,75			1,5	
Partial safety factor	$\gamma_{Mc}^{1)}$	[-]				1,8		
<b>Concrete cone failure and concrete edge failure for single anchor and anchor group</b>								
<b>Tension load<sup>4)</sup></b>								
$N_{Rk,c} = 7,2 \cdot \sqrt{f_{ck,cube}} \cdot h_{ef}^{1,5} \cdot \frac{C}{C_{cr,N}} = N_{Rk,p} \cdot \frac{C}{C_{cr,N}}$			with: $h_{ef}^{1,5} = \frac{N_{Rk,p}}{7,2 \cdot \sqrt{f_{ck,cube}}}$					
			$\frac{C}{C_{cr,N}} \leq 1$					
<b>Shear load<sup>4)</sup></b>								
$V_{Rk,c} = 0,45 \sqrt{d_{nom}} \cdot \left(\frac{h_{nom}}{d_{nom}}\right)^{0,2} \cdot \sqrt{f_{ck,cube}} \times c_1^{1,5} \times 0,5 \times \sqrt{\frac{c_2}{1,5c_1}} \cdot \sqrt{\frac{h}{1,5c_1}}$			with: $\sqrt{\frac{c_2}{1,5c_1}} \leq 1$					
			$\sqrt{\frac{h}{1,5c_1}} \leq 1$					
$c_1$ edge distance closest to the edge in loading direction $c_2$ edge distance perpendicular to direction 1 $f_{ck,cube}$ nominal characteristic concrete compression strength (based on cubes), values for C50/60 at maximum								
Partial safety factor	$\gamma_{Mc}^{1)}$	[-]				1,8		

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Maximum long term temperature

<sup>3)</sup> Maximum short term temperature

<sup>4)</sup> The design method according to ETAG 020, Annex C is to be used

**FM-X5****Performance**

Characteristic resistance in concrete  
(use category A)

**Annex C2**

**Base material solid masonry: Solid brick****Table C4:** Brick data

Description of brick		
Type of brick		Solid brick
Bulk density	$\rho \geq$ [kg/dm <sup>3</sup> ]	1,8
Standard		EN 771-1
Format (measurement)	[mm]	$\geq 250/120/55$
Minimum thickness of member	$h_{min}$ [mm]	120

**Table C5:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0 =$ [mm]	8	10
Cutting diameter of drill bit	$d_{cut} \leq$ [mm]	8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$ [mm]	80	
Drill method	[-]	Hammer drilling	
Overall plastic embedment depth	$h_{nom} =$ [mm]	70	
Diameter of clearance hole in the fixture	$d_f$ [mm]	8,5	10,5

**Table C6:** Characteristic resistance  $F_{Rk}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
<b>Solid clay brick <math>f_b \geq 43,77</math> MPa</b>	$24^\circ\text{C}^3/40^\circ\text{C}^4$ [kN]	3,5	3,5
Characteristic resistance $F_{Rk}$	$50^\circ\text{C}^3/80^\circ\text{C}^4$ [kN]	2,0	2,5
Partial safety factor	$\gamma_{Mm}$ <sup>2)</sup> [-]	2,5	

<sup>1)</sup> Characteristic resistance  $F_{Rk}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

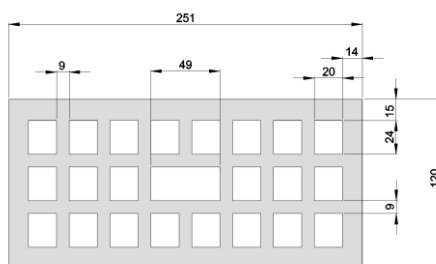
**FM-X5****Performance**

Characteristic resistance in solid brick  
(use category B)

**Annex C3**

**Base material hollow masonry: Hollow clay brick - Bimattone****Table C7:** Brick data

Description of brick		
Type of brick		Hollow clay brick -Bimattone
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ] 0,9
Standard		EN 771-1
Producer of brick		Fornaci Giuliane S.p.a 34071 Cormons (Go) Italy
Format (measurement)		[mm] $\geq 250/120/120$
Minimum thickness of member	$h_{min}$	[mm] 120

**Table C8:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0 =$	[mm] 8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm] 8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm] 80	
Drill method		[-] Rotary drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm] 70	
Diameter of clearance hole in the fixture	$d_f$	[mm] 8,5	10,5

**Table C9:** Characteristic resistance  $F_{RK}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
Hollow brick - Bimattone $f_b \geq 27,3$ MPa	$24^\circ\text{C}^{3)/40^\circ\text{C}^{4)}$	[kN] 1,5	1,5
Characteristic resistance $F_{RK}$	$50^\circ\text{C}^{3)/80^\circ\text{C}^{4)}$	[kN] 0,9	1,2
Partial safety factor	$\gamma_{Mm}$ <sup>2)</sup>	[-] 2,5	

<sup>1)</sup> Characteristic resistance  $F_{RK}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

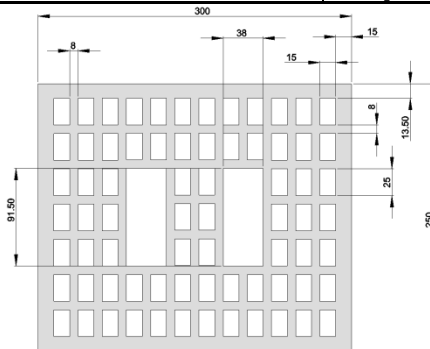
**FM-X5****Performance**

Characteristic resistance in hollow clay brick -  
Bimattone  
(use category C)

**Annex C4**

**Base material hollow masonry: Hollow clay brick - Alveolater svizzero pesante****Table C10:** Brick data

Description of brick		
Type of brick		Hollow clay brick Alveolater svizzero pesante
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ] 0,9
Standard		EN 771-1
Producer of brick		Fornaci Giuliane S.p.a 34071 Cormons (Go) Italy
Format (measurement)		[mm] $\geq 300/250/190$
Minimum thickness of member	$h_{min}$	[mm] 250

**Table C11:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0 =$	[mm] 8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm] 8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm] 80	80
Drill method		[-] Rotary drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm] 70	70
Diameter of clearance hole in the fixture	$d_f$	[mm] 8,5	10,5

**Table C12:** Characteristic resistance  $F_{RK}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
<b>Hollow brick - Alveolater svizzero pesante</b> $f_b \geq 13,83$ MPa	24°C <sup>3)</sup> /40°C <sup>4)</sup>	[kN] 1,5	1,5
	50°C <sup>3)</sup> /80°C <sup>4)</sup>	[kN] 0,6	1,2
Characteristic resistance $F_{RK}$			
Partial safety factor	$\gamma_{Mm}$ <sup>2)</sup>	[-] 2,5	2,5

<sup>1)</sup> Characteristic resistance  $F_{RK}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

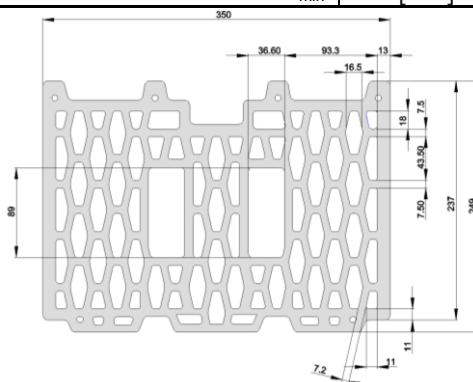
**FM-X5****Performance**

Characteristic resistance in hollow clay brick -  
Alveolater svizzero pesante  
(use category C)

**Annex C5**

**Base material hollow masonry: Hollow clay brick - Alveolater incastro 35****Table C13:** Brick data

Description of brick		
Type of brick		Hollow clay brick Alveolater incastro 35
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ] 0,8
Standard		EN 771-1
Producer of brick		Fornaci Giuliane S.p.a 34071 Cormons (Go) Italy
Format (measurement)		[mm] $\geq 350/240/245$
Minimum thickness of member	$h_{min}$	[mm] 350

**Table C14:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0 =$	[mm] 8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm] 8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm] 80	
Drill method		[-] Rotary drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm] 70	
Diameter of clearance hole in the fixture	$d_f$	[mm] 8,5	10,5

**Table C15:** Characteristic resistance  $F_{RK}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
<b>Hollow brick - Alveolater incastro 35</b>	$24^\circ\text{C}^3/40^\circ\text{C}^4$	[kN] 1,5	1,5
$f_b \geq 10,93 \text{ MPa}$	$50^\circ\text{C}^3/80^\circ\text{C}^4$	[kN] 0,75	1,2
Characteristic resistance $F_{RK}$			
Partial safety factor	$\gamma_{Mm}$ <sup>2)</sup>	[-] 2,5	

<sup>1)</sup> Characteristic resistance  $F_{RK}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

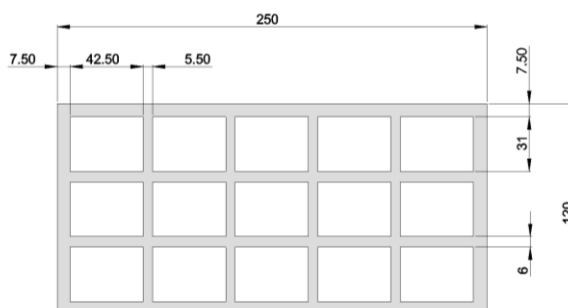
**FM-X5****Performance**

Characteristic resistance in hollow clay brick -  
Alveolater incastro 35  
(use category C)

**Annex C6**

**Base material hollow masonry: Hollow clay brick - Blocco leggero****Table C16** Brick data

Description of brick		
Type of brick		Hollow clay brick Blocco leggero
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ] 0,5
Standard		EN 771-1
Producer of brick		Wienerberger Brunori SRL Burbano di Modano (Bo) Italy
Format (measurement)		[mm] $\geq 250/120/500$
Minimum thickness of member	$h_{min}$	[mm] 120

**Table C17:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0 =$	[mm] 8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm] 8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm] 80	80
Drill method		[-] Rotary drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm] 70	70
Diameter of clearance hole in the fixture	$d_f$	[mm] 8,5	10,5

**Table C18:** Characteristic resistance  $F_{Rk}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
<b>Hollow brick - Blocco leggero <math>f_b \geq 7</math> MPa</b>	$24^\circ\text{C}^{3)/40^\circ\text{C}^{4)}$	[kN] 0,9	0,9
Characteristic resistance $F_{Rk}$	$50^\circ\text{C}^{3)/80^\circ\text{C}^{4)}$	[kN] 0,4	0,6
Partial safety factor	$\gamma_{Mm}^{2)}$	[-] 2,5	

<sup>1)</sup> Characteristic resistance  $F_{Rk}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

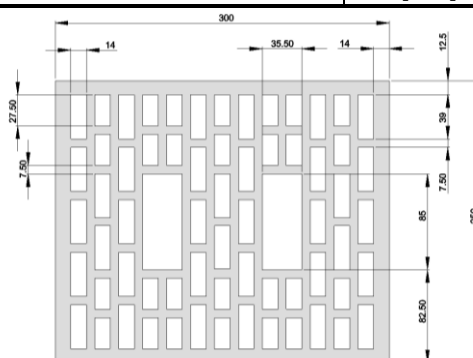
**FM-X5****Performance**

Characteristic resistance in hollow clay brick -  
Blocco leggero  
(use category C)

**Annex C7**

**Base material hollow masonry: Hollow clay brick - Poroton****Table C19:** Brick data

Description of brick		
Type of brick		Hollow clay brick - Poroton
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ] 0,9
Standard		EN 771-1
Producer of brick		Fornaci di Manzano S.p.a 33044 Manzano (Ud) Italy
Format (measurement)		[mm] $\geq 250/300/190$
Minimum thickness of member	$h_{min}$	[mm] 250

**Table C20:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0$	[mm] 10	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm] 10,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm] 80	80
Drill method		[-] Rotary drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm] 70	70
Diameter of clearance hole in the fixture	$d_f$	[mm] 10,5	10,5

**Table C21:** Characteristic resistance  $F_{Rk}^{1)}$  for single anchor

Anchor size		FM-X5 8	FM-X5 10
<b>Hollow brick - Poroton <math>f_b \geq 22</math> MPa</b>	$24^\circ\text{C}^3/40^\circ\text{C}^4)$	[kN] 1,5	2,0
	$50^\circ\text{C}^3/80^\circ\text{C}^4)$	[kN] 0,9	1,2
Partial safety factor	$\gamma_{Mm}^{2)}$	[-] 2,5	

<sup>1)</sup> Characteristic resistance  $F_{Rk}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

**FM-X5****Performance**

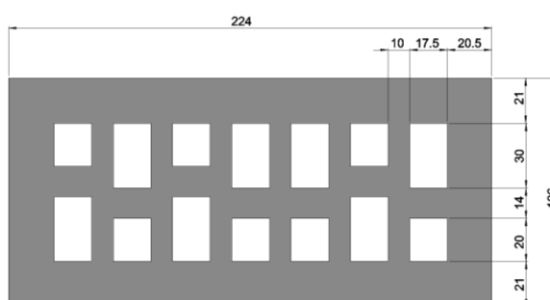
Characteristic resistance in hollow clay brick - Poroton  
(use category C)

**Annex C8**



**Base material hollow masonry: Hollow clay brick Leopard Brique Perforée category 1-HD****Table C22:** Brick data

Description of brick			
Type of brick			Hollow clay brick - Leopard BP category 1-HD
Bulk density	$\rho \geq$	[kg/m <sup>3</sup> ]	1,3
Standard			EN 771-1
Producer of brick			Pacema Groupe Wienerberge F- 67087 Strasbourg
Format (measurement)		[mm]	$\geq 220/120/54$
Minimum thickness of member	$h_{min}$	[mm]	120

**Table C23:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0$	[mm]	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80
Drill method		[-]	Rotary drilling
Overall plastic embedment depth	$h_{nom} =$	[mm]	70
Diameter of clearance hole in the fixture	$d_f$	[mm]	10,5

**Table C24:** Characteristic resistance  $F_{RK}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
Hollow clay brick - Leopard BP category 1HD	$f_b \geq 30$ MPa		
Characteristic resistance $F_{RK}$	$24^\circ\text{C}^3/40^\circ\text{C}^4$	[kN]	2,0
Characteristic resistance $F_{RK}$	$50^\circ\text{C}^3/80^\circ\text{C}^4$	[kN]	0,9
Partial safety factor	$\gamma_{Mm}^2)$	[-]	2,5

<sup>1)</sup> Characteristic resistance  $F_{RK}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> IN absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

**FM-X5****Performance**

Characteristic resistance in hollow clay brick - Brique Perforée category 1-HD (use category C)

**Annex C9**

**Base material hollow masonry: Blocks creux granulate en beton allege****Table C25:** Brick data

Description of brick			
Type of brick			Hollow brick light weight concrete BC 203 n°26
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ]	0,95
Standard			EN 771-3
Producer of brick			Carayon F-11590 Salleled d'Aude
Format (measurement)		[mm]	$\geq 490/200/190$
Minimum thickness of member	$h_{min}$	[mm]	200

**Table C26:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10	
Drill hole diameter	$d_0$	[mm]	8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm]	80	
Drill method		[-]	Rotary drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm]	70	
Diameter of clearance hole in the fixture	$d_f$	[mm]	8,5	10,5

**Table C27:** Characteristic resistance  $F_{Rk}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10	
<b>Hollow brick</b> BC 203 n°26 $f_b \geq 4$ MPa	$24^\circ\text{C}^{3)}/40^\circ\text{C}^{4)}$	[kN]	0,75	0,6
Characteristic resistance $F_{Rk}$	$50^\circ\text{C}^{3)}/80^\circ\text{C}^{4)}$	[kN]	0,3	0,6
Partial safety factor	$\gamma_{Mm}^{2)}$	[-]	2,5	

<sup>1)</sup> Characteristic resistance  $F_{Rk}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 18. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> In absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

**FM-X5****Performance**

Characteristic resistance in hollow brick -  
Blocks creux granulate en beton allege  
(use category C)

**Annex C10**

**Base material: Autoclaved Aerated Concrete****Table C28:** Brick data

Description of brick		
Type of brick		Autoclaved aerated concrete
Bulk density	$\rho \geq$	[kg/dm <sup>3</sup> ] 0,5
Standard		EN 771-4
Producer of brick		RDB Hebel S.p.A., Pontenure, Italia
Format (measurement)		[mm] $\geq 625/250/200$
Minimum thickness of member	$h_{min}$	[mm] 200

**Table C29:** Installation parameters

Anchor size		FM-X5 8	FM-X5 10
Drill hole diameter	$d_0$	[mm] 8	10
Cutting diameter of drill bit	$d_{cut} \leq$	[mm] 8,45	10,45
Depth of drill hole to deepest point	$h_1 \geq$	[mm] 80	
Drill method		[-] Hammer drilling	
Overall plastic embedment depth	$h_{nom} =$	[mm] 70	
Diameter of clearance hole in the fixture	$d_f$	[mm] 8,5	10,5

**Table C30:** Characteristic resistance  $F_{Rk}$ <sup>1)</sup> for single anchor

Anchor size		FM-X5 8	FM-X5 10
<b>Autoclaved Aerated Concrete AAC</b>	$f_b \geq$		
	24°C <sup>3)</sup> /40°C <sup>4)</sup>	[kN] 0,6	0,6
<b>2,5 MPa</b>	50°C <sup>3)</sup> /80°C <sup>4)</sup>	[kN] 0,6	0,5
Characteristic resistance $F_{Rk}$			
Partial safety factor	$\gamma_{Mm}$ <sup>2)</sup>	[-] 2,0	

<sup>1)</sup> Characteristic resistance  $F_{Rk}$  for tension, shear or combined tension and shear loading. The characteristic resistance is valid for single plastic anchor or for group of two or four plastic anchors with a spacing equal or larger than the minimum spacing  $s_{min}$  according to Table 21. The specific conditions for the design method have to be considered according to chapter 4.2.1.5 of the ETA.

<sup>2)</sup> In absence of other national regulations

<sup>3)</sup> Maximum long term temperature

<sup>4)</sup> Maximum short term temperature

**FM-X5****Performance**

Characteristic resistance in Autoclaved Aerated Concrete  
(use category E)

**Annex C11**

**Table C31: Displacements under tension and shear loading in concrete**

Concrete $\geq$ C 16/20	Tension load			Shear load		
	F	$\delta_{N0}$	$\delta_{N\infty}$	F	$\delta_{V0}$	$\delta_{V\infty}$
	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
FM-X5 8	1,0	3,76	7,52	1,0	1,60	2,40
FM-X5 10	1,4	1,79	3,58	1,4	0,90	1,35

**Table C32: Displacements under tension and shear loading in masonry**

Base material	F	Displacement				F	Displacement			
		Tension load		Shear load			Tension load		Shear load	
		$\delta_{N0}$	$\delta_{N\infty}$	$\delta_{V0}$	$\delta_{V\infty}$		$\delta_{V\infty}$	$\delta_{V\infty}$	$\delta_{V\infty}$	$\delta_{V\infty}$
		[kN]	[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]
		<b>FM-X5 8</b>					<b>FM-X5 10</b>			
Solid clay brick	0,86	1,74	3,48	0,71	1,10	1,00	2,40	4,80	0,83	1,25
Hollow clay brick - bimattone	0,43	1,81	3,62	0,86	1,29	0,43	1,70	3,40	0,86	1,29
Hollow clay brick - alveolater svizzero pesante	0,43	1,00	2,00	0,86	1,29	0,43	0,89	1,78	0,86	1,29
Hollow clay brick - alveolater 35	0,43	1,51	3,02	0,86	1,29	0,43	1,65	3,30	0,86	1,29
Hollow clay brick - blocco leggero	0,26	1,71	3,42	0,52	0,78	0,26	1,05	2,10	0,52	0,78
Hollow clay brick - poroton	0,43	1,80	3,60	0,86	1,29	0,57	1,61	3,22	0,86	1,29
Hollow clay brick - BP category 1 - HD	0,57	0,83	1,66	1,14	1,71	0,43	0,95	1,90	1,14	1,71
Hollow brick - light weight concrete - BC 203	0,21	2,32	4,64	1,00	1,50	0,17	1,59	3,18	0,34	0,51

**Table C33: Displacements under tension and shear loading in Autoclaved Aerated Concrete**

AAC 2	Tension load			Shear load		
	F	$\delta_{N0}$	$\delta_{N\infty}$	F	$\delta_{V0}$	$\delta_{V\infty}$
	[kN]	[mm]	[mm]	[kN]	[mm]	[mm]
FM-X5 8	0,21	0,94	1,88	0,18	1,00	1,50
FM-X5 10	0,21	1,88	3,76	0,27	1,50	2,25

**FM-X5****Performance**

Displacements in concrete and masonry

**Annex C12**